INCH-POUND

INACTIVE FOR NEW DESIGN

MIL-DTL-27434/33A 9 January 2003 Superseding MIL-A-27434/33 28 September 1960

DETAIL SPECIFICATION SHEET

ADAPTER, CONNECTOR, COAXIAL, RADIOFREQUENCY, BETWEEN SERIES, TYPE UG-1146/U (SERIES BNC TO QDS)

This specification is approved for use by all Departments and Agencies of the Department of Defense

The requirements for acquiring the adapter described herein shall consist of this document and the latest issue of MIL-A-27434.

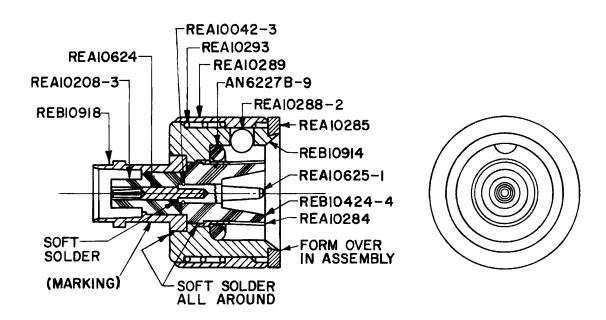
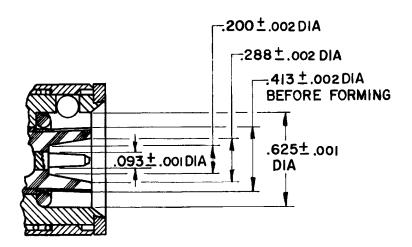


FIGURE 1. Type UG-1146/U connector adapter.



Inches	millimeters
.001	0.02
.002	0.05
.093	2.36
.200	5.08
.288	7.31
.413	10.49
.625	15.87

FIGURE 2. Series QDS Pin Contact Interface.

- 1. All dimensions are I inches.
- 2. Unless otherwise specified, tolerances are +/- 0.005 inch.

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Dimensions and configuration: In accordance with Figure 1 and the following drawings:

SAE-AS28775 - Packing, Preformed, Hydraulic, +275 DEG. F. ("O" RING)

REA10042 - Ring

REA10208 - Insulator

REA10284 - Contact

REA10285 - Flange

REA10288 - Ball Bearing

REA10289 - Sleeve

REA10293 - Spring

REB10424 - Insulator

REA10624 - Contact

REA10625 - Contact

REB10914 - Body

REB10918 - Body

Mating characteristics: Series BNC interface shall be in accordance with MIL-STD-348. Series QDS interface shall be in accordance with figure 2.

Gage tests for contacts: The specified contact shall meet the gage tests for contacts specified in MIL-A-27434 paragraphs 4.2 and 4.2.1. The outer contact shall meet the gage test as specified in MIL-A-27434 paragraph 4.2 1 prior to assembly into the connector adapter (QDS only).

Spring finger contact members shall make contact within .0312 inch of their tip ends, with a ring having an inside diameter of .420 inch minimum. All contact members shall then enter a ring having as inside diameter of .428 inch maximum when a pressure of not more than 1 pound is applied.

Part or Identifying Number (PIN): UG-1146/U

Supersession: This document supersedes Navy drawing REB49323

CONCLUDING MATERIAL

Custodians:

Army - CR

Navy – EC

Air Force - 11

DLA - CC

Preparing activity: DLA - CC

(Project 5935-4520-004)

Review activities:

Air Force - 99

Navy - SH